

Orca Slicer Keyboard Shortcuts Cheat Sheet

Orca Slicer Shortcuts (Windows)

Function		Shortcut	Description
New Project		Ctrl + N	Creates a new project, erasing the current plate.
Open (STL/3MF)	File	Ctrl + O	Imports saved model files into the slicer.
Save Project		Ctrl + S	Saves your work so you won't lose changes.
Save As		Ctrl + Shift + S	Saves a project copy with a new name.
Print		Ctrl + P	Prepares and sends the file to the printer.
Undo		Ctrl + Z	Undoes the last action.
Redo		Ctrl + Y	Redoes an undone action.
Copy		Ctrl + C	Copies the selected item.
Paste		Ctrl + V	Pastes a copied item.
Cut		Ctrl + X	Removes selected object and copies it elsewhere.
Rotate Model		Ctrl + Alt + Drag	Rotates model using the mouse.
Zoom In/Out		Alt + Scroll Wheel	Zooms view in or out.
Reset View		Ctrl + R	Resets camera to default.
Top View		Ctrl + 1	Switches to top view.
Front View		Ctrl + 2	Switches to front view.
Side View		Ctrl + 3	Switches to side view.
Toggle Support Structures		Ctrl + Shift + T	Shows/hides support materials.
Toggle Filament Preview		Ctrl + F	Previews filament usage.
Auto-Center Object		Ctrl + Shift + C	Centers the object on the plate.
Split Model		Ctrl + Shift + P	Splits a model into parts.
Switch Preview Mode		V	Switches between editing and previewing.
Play/Pause Animation	Animation	Spacebar	Starts or stops preview animation.
Increase Layer Height		Ctrl +	Increases layer height.
Zoom to Fit		Ctrl + 0	Zooms to full model view.
Rotate Camera		Ctrl + Alt + Arrow Keys	Rotates the camera by keys.

Function	Shortcut	Description
Rotate Object Around Z-Axis	Page Up / Page Down	Rotates object on the Z-axis.

Orca Slicer Keyboard Shortcuts (Mac)

Function	Shortcut	Description
New Project	Cmd + N	Creates a new project.
Open File	Cmd + O	Opens a model file.
Save Project	Cmd + S	Saves the project.
Save As	Cmd + Shift + S	Saves as a new file.
Print	Cmd + P	Prints the file.
Undo	Cmd + Z	Undoes most recent action.
Redo	Cmd + Shift + Z	Redoes last undone action.
Copy	Cmd + C	Copies object.
Paste	Cmd + V	Pastes object.
Cut	Cmd + X	Cuts object.
Rotate Model	Cmd + Option + Drag	Rotates model in 3D space.
Zoom In/Out	Option + Scroll Wheel	Zooms view.
Reset View	Cmd + R	Resets camera view.
Top View	Cmd + 1	Top view.
Front View	Cmd + 2	Front view.
Side View	Cmd + 3	Side view.
Toggle Support Structures	Cmd + Shift + T	Shows/hides supports.
Toggle Filament Preview	Cmd + F	Filament preview.
Auto-Center Object	Cmd + Shift + C	Centers object on plate.
Split Model	Cmd + Shift + P	Splits model into parts.
Switch Preview Mode	V	Switches preview mode.
Play/Pause Animation	Spacebar	Plays or pauses animation.
Increase Layer Height	Cmd +	Increases layer height.
Zoom to Fit	Cmd + 0	Fits model into view.
Rotate Camera	Cmd + Option + Arrow Keys	Rotates camera view.

Function	Shortcut	Description
Z-Axis Rotations	Page Up / Page Down	Rotates around Z-axis.

Orca Slicer Keyboard Shortcuts (Linux)

Function	Shortcut	Description
New Project	Ctrl + N	Creates new project.
Open File	Ctrl + O	Opens a file.
Save Project	Ctrl + S	Saves the project.
Redo	Ctrl + Y	Redoes an undo.
Print	Ctrl + P	Prints.
Toggle Support Structures	Ctrl + Shift + T	Toggles supports.
Reset View	Ctrl + R	Resets view to default.
Rotate Model	Ctrl + Alt + Drag	Rotates model.
Zoom In/Out	Alt + Scroll	Zooms.
Top View	Ctrl + 1	Top view.
Front View	Ctrl + 2	Front view.
Side View	Ctrl + 3	Side view.
Switch Between Nozzle and Filament	Ctrl + F	Filament preview.
Auto-Center Object	Ctrl + Shift + C	Centers object.
Split Model	Ctrl + Shift + P	Splits model.
Switch Preview Mode	V	Preview mode.
Play/Pause Preview Animation	Spacebar	Toggles animation.
Increase Layer Height	Ctrl +	Increases layer height.
Lower Layer Height	Ctrl +	Decreases layer height.

Visit us at: www.orcaslicer3d.com